

# Work Order ID 86315

June-27-12 8:56:43 AM

*Ship today*

**\*86315\***

Page 1

Item ID: D350-636-047 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Training Wearplates Installation, LH/RH  
 Start Date: 6/27/12 Start Qty: 2.00 **\*2\*** Cust Item ID:  
 Required Date: 7/04/12 Req'd Qty: 2.00 **\*2\*** Customer:  
 Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D350-636	I

100	DOCUMENT CONTROL	0.00							
<b>*100*</b>									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPPD350-636-047 CHG004								

*Sr/b/04*

*MLJ 12/06/27*  
*(2)*

110	Pick Kit	0.00							
<b>*110*</b>									
Packaging	Memo	0.00							
Packaging									

*2x* *12-6-27*

115	QC4- 100% Inspect kits for completeness	0.00							
<b>*115*</b>									
QC	Memo	0.00							
Quality Control									

*Sr/b/04*

*(2)*

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**\*86315\***

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 Start Date: 6/27/12 Start Qty: 2.00 **\*2\*** Cust Item ID:  
 Required Date: 7/04/12 Req'd Qty: 2.00 **\*2\*** Customer:

## Reference:

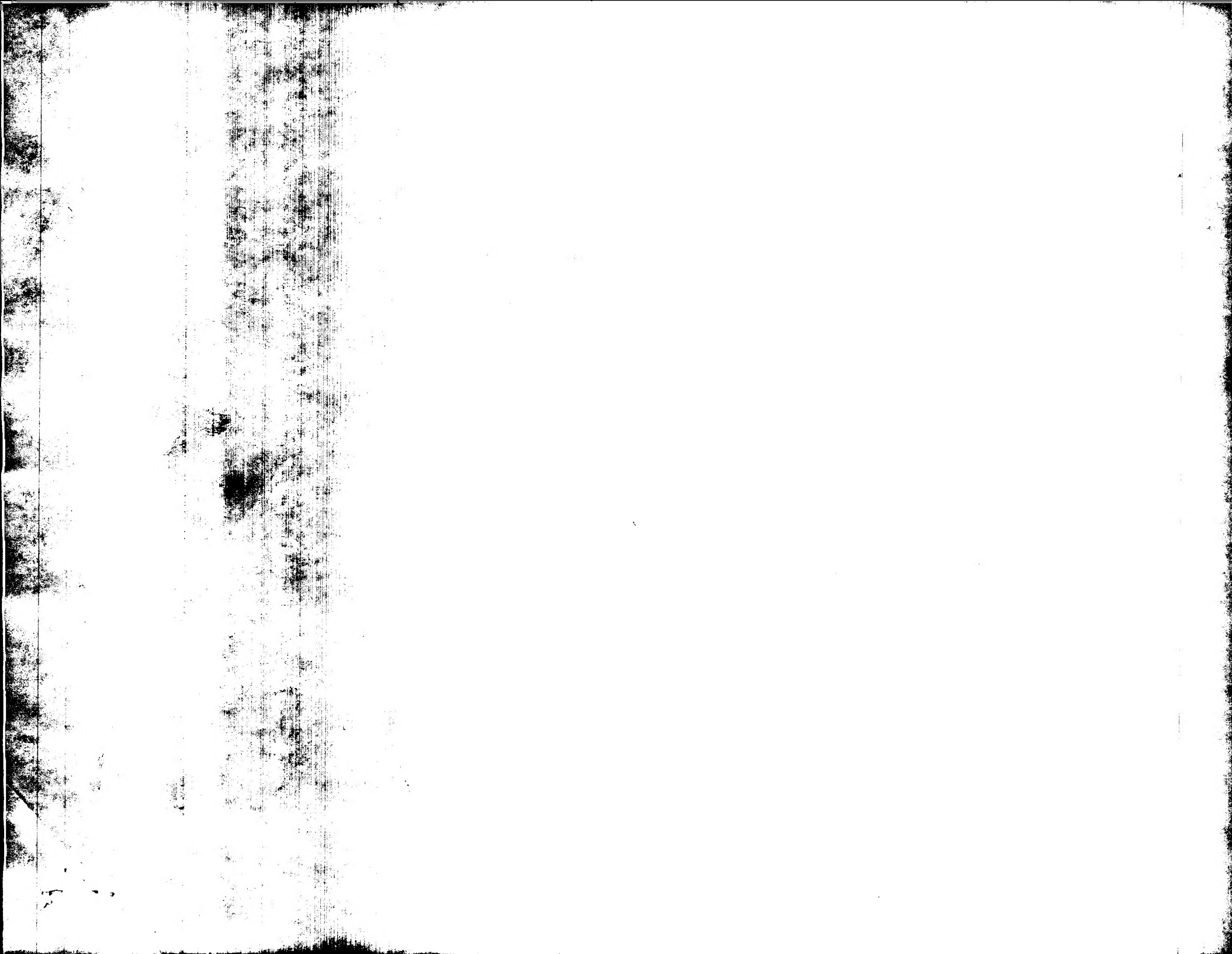
Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
<b>*120*</b>	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-636-047								
	Location: _____								
	PPP Rev: <u>SHIP</u>								
130	QC21- Final Inspection - Work Order Release	0.00							
<b>*130*</b>									
QC	Memo	0.00							
Quality Control									

*12/7/12 (2)*

*CK 12/7/12*

*MF 12-07-06*



# Picklist Print

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Work Order ID: 86315

Parent Item: D350-636-047

Start Date: 6/27/12

Required Date: 7/04/12

Parent Item Name: Training Wearplates Installation, LH/RH

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC IPP Rev:B 11.04.14 ecn11-553  
DD verf:EC IPP REV:C AS PER ECN 11-603 JLM 11.07.07 VERIFIED BY:DD  
IPP Rev:D 112.04.16 AS PER ECN 12-542 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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4154:041 Wearplate Assembly		Manufactured	No			110	Each	2.0000	1	2		83693	
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Location Loc Qty Loc Code

FP001	2	
83219	1	
83220	1	

AN3C36A BOLT		Purchased	No			110	Each	203.0000	4	8			
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Location Loc Qty Loc Code

FG	4	
101261	4	
ST353	199	
116590	0	
119083	1	
119324	3	
121389	45	
121689	50	
122204	100	

AN3C37A BOLT		Purchased	No			110	Each	181.0000	1	12-6-27			
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Location Loc Qty Loc Code

ST324	50	
122204	50	
ST354	131	
116874	11	
117010	2	
120422	3	
121068	64	
121584	1	
121585	50	

# Picklist Print

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Work Order ID: 86315

Parent Item: D350-636-047

Start Date: 6/27/12

Required Date: 7/04/12

Parent Item Name: Training Wearplates Installation, LH/RH

Start Qty: 2.00

Required Qty: 2.00

AN3642A

BOLT

Purchased No

110 Each 22.0000

2

Location

Loc Qty

Loc Code

ST354

22

106176

1

121103

21

NASH149C0363R

Washer \

Purchased No

110 Each 3,049.0000

Location

Loc Qty

Loc Code

ST297

3049

114742

2849

122063

200

MS21043-3

Nut

Purchased No

110 Each 1,259.0000

Location

Loc Qty

Loc Code

FG

72

103691

72

ST301

1187

118077

2

118614

21

118686

30

119758

20

121255

172

121708

942

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Shop Packet Print

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# Picklist Print

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Work Order ID: 86315

Parent Item: D350-636-047

Parent Item Name: Training Wearplates Installation, LH/RH

Start Date: 6/27/12

Required Date: 7/04/12

Start Qty: 2.00

Required Qty: 2.00

**D3873-1** Bushing Manufactured No

110 Each 348.0000

18 16

Location	Loc Qty	Loc Code
ST057	6	
79561	6	
ST067	342	
64760	1	
68247	4	
73829	19	
73830	2	
76791	296	
79560	20	

Manufactured No

110 Each 14.0000

Location	Loc Qty	Loc Code
ST104	14	
82385	14	

Manufactured No

Each 10.0000

Location	Loc Qty	Loc Code
ST104	10	
79593	4	
85765	6	

Purchased No

110 Each 33.0000

Location	Loc Qty	Loc Code
ST353	33	
116075	13	
117514	20	

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Shop Packet Print

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# 8.0 PARTS LIST (D350-636-015/-016/-017/-018/-047 KITS)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
	X					D350-636-015	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
		X				D350-636-016	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
			X			D350-636-017	SKIDTUBE INSTALLATION, LH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
				X		D350-636-018	SKIDTUBE INSTALLATION, RH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
					X	D350-636-047	TRAINING WEARPLATE KIT (LH/RH)
1	1					D4168-041	SKIDTUBE ASSEMBLY, LH
1		1				D4168-042	SKIDTUBE ASSEMBLY, RH
1			1			D4168-043	SKIDTUBE ASSEMBLY, LH
1				1		D4168-044	SKIDTUBE ASSEMBLY, RH
*1	1					D4168-1	SKIDTUBE WELDMENT, LH
*1		1				D4168-2	SKIDTUBE WELDMENT, RH
*1			1			D4168-3	SKIDTUBE WELDMENT, LH
*1				1		D4168-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT
*6A	1	1	1	1		AN960C816L	WASHER (OR NAS1149CO832R)
*7	1	1	1	1		MS21083C8	NUT
*8	1		1			D3488-041	BLADE FITTING, LH
*8		1		1		D3488-042	BLADE FITTING, RH
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT
11	2	2	2	2		AN960JD816	WASHER (OR NAS1149CO863J)
12	2	2	2	2		MS21083C8	NUT
*14	4	4	4	4		AN6C44A	BOLT
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT
*17	8	8	8	8		D3631-1	WASHER
*18	4	4	4	4		ALS4-1032-225	INSERT
*19	4	4	4	4		AN3C6A	BOLT
*20A	4	4	4	4		AN960C10L	WASHER (OR NAS1149CO332R)
*20B	4	4	4	4		NAS1515H3L	WASHER
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY

(CONTINUED ON NEXT PAGE)

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
***43	2	2	2	2		D3493-1	WASHER
*90	1	1	1	1	1	D4154-041	WEARPLATE ASSEMBLY
*91A	4	4	4	4	4	AN3C36A	BOLT <sup>1</sup>
91B	1	1	1	1	1	AN3C37A	BOLT <sup>2</sup>
91C	1	1	1	1	1	AN3C42A	BOLT <sup>3</sup>
*92	7	7	7	7	8	AN960C10	WASHER (OR NAS1149CO363R)
92A			1	1		AN960C10	WASHER (OR NAS1149CO363R) <sup>3</sup>
*93	4	4	4	4	4	MS21043-3	NUT
*94	7	7	7	7	8	D3873-1	BUSHING
94A			1	1		D3873-1	BUSHING <sup>3</sup>
*95	1	1	1	1	1	D4171-1	BUSHING <sup>4</sup>
96					4	D4170-3	SPACER
*97	1	1	1	1	1	AN3C34A	BOLT
*98	2	2	2	2	2	AN960C10	WASHER (OR NAS1149CO363R)
*99	1	1	1	1	1	MS21043-3	NUT

\* PART OF D4168-041/-042/-043/-044

\*\* TO BE SUPPLIED BY CUSTOMER

\*\*\* ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

<sup>1</sup> QTY USED MAY BE LESS ON SKIDTUBES WITH APICAL CYLINDRICAL OR TRI-BAG FLOATS<sup>2</sup> HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL CYLINDRICAL BAG FLOATS<sup>3</sup> HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS<sup>4</sup> HARDWARE NOT USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS

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Revision: I

Date: 10.10.25